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CAPACITIES CHART

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Section	3D Image	2D Image	// Photo/	Capacities	Section	3D Image	2D Image	// Photo/	Capacities
Angle Leg Out		inside Dia.———		All sizes through 8" x 8" x 11/4"	Channel the Hard Way (X-X Axis)		i+ Inside Dia. +1		All Mill Produced Sizes
Angle Leg In		Outside Dia.		All sizes through 8" × 8" × 11/4"	Rail Ball In	7	- Outside Dia.		All sizes up to approximately 175#
Angle Heel In	3	Naside Dia. →		All sizes through 8" × 8" × 11/4"	Rail Ball Out	P	Inside Dia.		All sizes up to approximately 175#
Angle Heel Out		Outside Dia.		All sizes through 8" × 8" × 11/4"	Rail Ball Up	1	Mean Dis.		All sizes up to approximately 175#
Angle Heel Up		Mean Dia.		All sizes through 8" x 8" x 11/4"	Round Pipe & Tube	0	Mean Dia.	(C)	Roll/Cold Bending: 3/16" OD through 28" OD Induction/Hot Bending: 6" OD through 28" OD Rotary Draw/Mandrel Bending: 1/2" OD through 6" Pipe (Sch80)
Flat Bar the Hard Way		j→ Inside Dta. → [Any thickness and size through 2-1/2" x 16" (section is dependent on thickness to width)	Rect. Tube the Hard Way		Outside Dia.		20" x 12" x .625" (Maximum mill produced size-bending capacity is greater)
Plate/ Flat Bar the Easy Way		inside Dia. →		*Plate: 2-1/2" plate up to 10'0" in width *Flat Bar the Easy Way: Any thickness and size through 4" x 22" *(section is dependent on thickness to width)	Rect. Tube the Easy Way		Outside Dia.	7,,,,,,	20" x 12" x .625" (Maximum mill produced size-bending capacity is greater)
Square Bar		Inside Dia.		All Mill Produced Sizes	Square Tube		Outside Dia.		16" x 16" x .625" (Maximum mill produced size-bending capacity is greater)
Round Bar		Mean Dia.		All mill produced sizes	Square Tube Diagonally		Mean Dia.	6	16" x 16" x .625" (Maximum mill produced size-bending capacity is greater)
Beam the Easy Way (Y-Y Axis)		Mean Dia.		53/W4 through W33 x 241#, W36 x 210# and W40 x 183#	Tee Stem In		Outside Dia.		All sizes through 12" Stems (weight per foot maximums would need to be calculated based on WF origin)
Beam the Hard Way (X-X Axis)	H	Inside Dia.————————————————————————————————————		S3/W4 through W36 x 230#	Tee Stem Out		Inside Dia.		All sizes through 12" Stems (weight per foot maximums would need to be calculated based on WF origin)
Channel Flanges In		Outside Dia.		All mill produced sizes	Tee Stem Up		l← Mean Dia. →		All sizes through 12" Stems (weight per foot maximums would need to be calculated based on WF origin)
Channel Flanges Out		Inside Dia.		All mill produced sizes	Bulb Flat		Bulb Stem-In or Stem Out		All mill sizes produced up to 430 mm x 20 mm (16.93" wide x .787" thick)

YOUR STEEL BENDING EXPERTS